

## IN-VEHICLE REPAIR

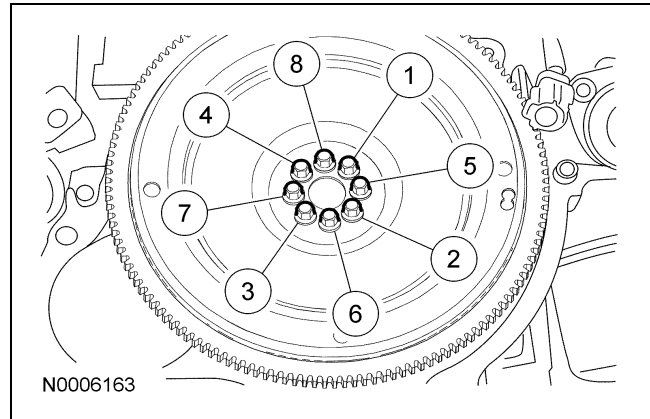
### Flywheel

#### Removal

1. Remove the clutch. For additional information, refer to Section 308-01.
2. Remove the 8 bolts and the flywheel.

#### Installation

1. **NOTE:** Special bolts are used for flywheel installation. Do not use standard bolts.  
Position the flywheel. Install the 8 bolts and tighten in the sequence shown in 2 stages.
  - Stage 1: Tighten to 13 Nm (10 lb-ft).
  - Stage 2: Tighten to 71 Nm (52 lb-ft).



2. Install the clutch. For additional information, refer to Section 308-01.