

Window Glass — Front Door

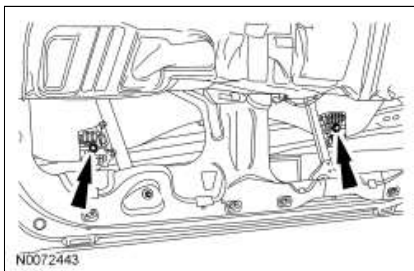
Removal and Installation

NOTE: The LH or RH front window motor must be de-initialized, then initialized whenever the front window motor is removed from the window regulator, a new window regulator and motor is installed, a new window glass is installed or for any operation in which grease or lubricants are applied to the window regulator or glass run.

1. Remove the door trim panel. For additional information, refer to [Section 501-05](#).
2. Position the watershield aside.
3. **NOTE:** If the window glass bolts are inaccessible, reconnect the window control switch to raise or lower the glass as necessary.

Remove the 2 door window glass bolts and sleeves.

- To install, tighten to 9 Nm (80 lb-in).



4. Tip the front of the glass down to clear the door filler and remove the door window glass.
5. To install, reverse the removal procedure.
 - Make sure the window glass is correctly seated into the window glass clamps during installation.
 - Adjust the door window glass as necessary. For additional information, refer to [Window Glass Adjustment — Front Door](#) in this section.
 - Initialize the LH or RH front window motor. For additional information, refer to [Window Motor Initialization](#) in this section.