

**FPS QUALITY MEETING**  
**January 15, 2008 – 8:30 a.m.**

**SAFETY:**

- Tek shipping incident – coil was set on cover of truck – meeting today to investigate.
- Safety Council Meeting this Thursday, January 17<sup>th</sup>, at 10:00 a.m. in the FPS Meeting Room.

**Safety Share:** Fatal accident at Indiana Harbor – Operating Technician riding on bottom step of stair platform. Make sure new employees are well aware of these types of dangerous situations. A locomotive audit is scheduled here on January 28<sup>th</sup> – 30<sup>th</sup> and safety meetings with locomotive operators will be held.

**Accident at Indiana Harbor**

**Accidents can happen here at I/N, too—please be careful!**



**SAFETY FOLLOW UPS:**

- Need equalizer for Kote Wrapline for lifting the edge for pallets – *J. Franiak.*
- When changing knives in IL2, bridle goes back and there is nothing to stop it from going forward – need to implement a safety device – *A. Grasley has implemented a temporary safety solution and will be working with Precision Strip to remedy a permanent one. Any questions please see Andrew.*
- Lost safety floor in ICH – *L. Nowak.*

**OSHA RECORDABLE INCIDENTS:**

- 0 Y-T-D vs. target of 9.

**ENVIRONMENTAL:** No concerns reported.

**QUALITY:**

- KIL1 – mark is gone – rolls look good, possible slitter scrap. Look at changing wrap angle of rolls.

Quality Checks Station ON = ✓

**Top 5 NSEP Reasons: Company Wide Percentage (Last Week) = 16.2% (Target less than 25 %)**

	<b><i>Tek Inspection Line = 2.3%</i></b>	<b><i>Kote Inspection Line 1 = 2.1%</i></b>	<b><i>Kote Inspection 2 = 1.3%</i></b>
1	Quality check – 67 tons	Wide width – 55 tons	No information reported
2	Hot mill edges – 19 tons	Missed cut at inspection – 18 tons	
3		Quality check – 15 tons	
4		Scratches – 4 tons	
5		Slivers – 2 tons	

**FPS QUALITY MEETING, Cont.**  
**January 15, 2008 – 8:30 a.m.**

**PRODUCTION:**

**Tek Inspection line: 513 tons**  
**Kote Inspection Line 1: 522 tons**  
**Kote Inspection Line 2: 295 tons**

**INSPECTION LINES DELAYS: (Un-Audited)**

<b>IL1</b>	<b>IL2</b>
Line lost tension – 67 min.	GAP delay encountered (auto generated delay) – 8 hrs., 45 min. Synchro brake cooling line went bad (internal) had to wait on one – 20 min. More repair work on the synchro brake cooling system – 82 min.

**TEK IL:** No concerns reported.

**KOTE IL:**

- KIL1 – tension problems on 1 coil – checked out, couldn't find cause.
- KIL2 – sync roll brake was changed out.

**WRAPLINES:**

- Kote – 6 rewrap
- ***Kote - 42 coils need to be unwrapped – please help***
- Nummi deliveries were done.
- Tek – 21 rewraps

**AGV:**

- ***Kote*** – 6 vehicles in service. #5 MIA.

**SHIPPING AND RECEIVING:** No concerns reported.

**INSTRUMENTATION:** Yamatakee meeting at 9:00 a.m.

**ROLL SHOP:** No concerns reported.

**MET LAB:** Wiedemann at Tek back and running.

<i>Unwrap Information for 1/15/07</i>	
<i>Number of coils</i>	<i>Source Cause of Unwraps</i>
7	CGL
23	EGL
9	KIL1
3	KIL2
<b><i>42 Total</i></b>	

**FPS QUALITY MEETING, Cont.**  
**January 15, 2008 – 8:30 a.m.**

**DOWNTURN/REPAIRS:**

EGL Today

*Kote WP1 – 7:00 a.m. to 3:00 p.m. (8 hrs) – on schedule*

*IL1 – 5:00 a.m. to 1:00 p.m. (8 hrs) – doing ok*

**Tek Outage February 4<sup>th</sup> – 8<sup>th</sup> Tek Finishing End (Wrapline and Inspection Line)**  
**Monday, February 4<sup>th</sup>, down at 7:00 a.m., up Thursday, February 7<sup>th</sup> at 11:00 p.m.**

**2/12 KIL2 (CGL Outage) 12 hours**  
**Crane 16 8 hours**

**2/13 KIL1 (EGL Outage) 12 hours**  
**KWP1 12 hours**

**CRANES:**

- The Cattron radio controls for #6 Crane shipped and should be here shortly.
- S18 Crane will be down Saturday, 2/02 from 6:00 am to 4:00 pm. for iron workers.
- *S20 Crane in Kote Receiving needs 48 hours down for maintenance – discuss with Ops Planning.*

**ICH:** No concerns reported.

**OTHER/FOLLOW UPS:**

- *RCM Analysis Pilot Project will begin on Monday, February 11<sup>th</sup>. Crane crew and POT team members who have attended the three-day training, please be available to participate in the project.*
- Issues with dust, coughing/sneezing at S13 Crane. Also, difficult to get up there – needs rails – **T. Kramer**
- Give update on sawtooth trial – **Tek – Kazu**
- Do the two lifts at IL2 require state operating permits like the other elevators? Have inspections done right away and look into permits – **J. Domsic**.

**LONG TERM:**

- Crinkle at Tek Wrapline – follow up – **K. Tamura – Capital Project was approved.**
- I/N Tek Wrapline additional air connection (east) by compactor – **J. Franiak.**
- UF permeate tubes – **D. Lisak, T. Kramer, D. Bakker.**
- Tempasonic for Tek Wrapline – **E. Hildreth, P. Moran.**
- Roof damage was incurred when an exhaust from #1 cool dripped soft water (highly corrosive) onto it. Need to install “something” to prevent a future occurrence – **T. Kiraly.** ATSI is investigating installing drip let/vent condensator or mist eliminator.