

## REMOVAL AND INSTALLATION

### Accessory Drive Belt Idler Pulley — 4.6L (3V)

#### Removal and Installation

##### All idler pulleys

1. Using a suitable belt tensioner release tool, rotate the accessory drive belt tensioner clockwise and remove the accessory drive belt.

##### LH upper idler pulley

2. Remove the nut and position the coolant hose routing bracket aside.
  - To install, tighten to 10 Nm (89 lb-in).

##### All idler pulleys

3. Remove the bolt and the accessory drive belt idler pulley.
  - To install, tighten to 25 Nm (18 lb-ft).
4. **NOTE:** Refer to the illustration for correct drive belt routing.  
To install, reverse the removal procedure.

