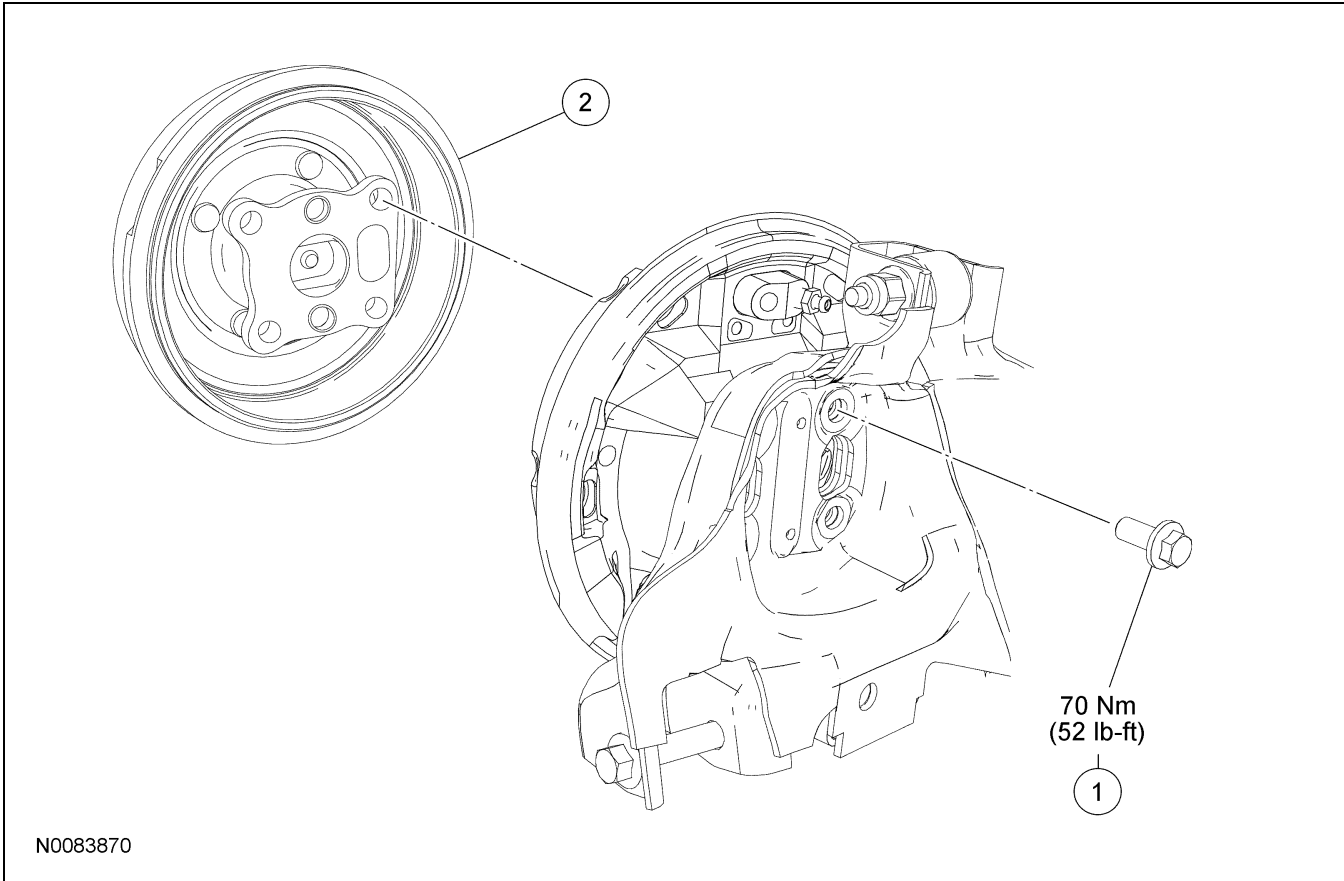


REMOVAL AND INSTALLATION

Brake Drum



Item	Part Number	Description
1	W704332	Wheel spindle bolt (4 required)
2	1113	Brake drum

Removal and Installation

All vehicles

NOTICE: This brake drum removal procedure is for access to brake system components, not for installing a new brake drum.

NOTE: To install a new brake drum, remove the wheel hub. For additional information, refer to Section 204-02.

1. Release the parking brake system.

2. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.

Vehicles with anti-lock brakes

3. Remove the rear wheel speed sensor bolt and position the sensor aside.
 - To install, tighten to 9 Nm (80 lb-in).

All vehicles

4. Remove the 4 wheel spindle bolts. Remove the brake drum and wheel spindle as an assembly.
 - To install, tighten to 70 Nm (52 lb-ft).

REMOVAL AND INSTALLATION (Continued)

5. **NOTICE:** Make sure that all mating surfaces are free of foreign material.

To install, reverse the removal procedure.

- To install a new brake drum, remove the wheel hub. For additional information, refer to Section 204-02.
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