

MAJOR PRODUCT CHANGES

OVERVIEW

2023 Mustang Mach-E is the all-new, all-electric SUV from Ford, available in RWD or eAWD. Mustang Mach-E brings exhilarating performance, beautiful design and advanced connectivity.

To learn more about the features on this vehicle, go to www.fordsourcebook.com

SERIES/EQUIPMENT GROUP AVAILABILITY

- **Series Line Up:**
 - **Select:** 72kWh Usable Capacity Standard Range High-Voltage Battery (RWD or eAWD)
 - **California Route 1:** 91kWh Usable Capacity Extended Range High-Voltage Battery (eAWD)
 - **Premium:** 72kWh Usable Capacity Standard Range High-Voltage Battery or 91kWh Usable Capacity Extended Range High-Voltage Battery (RWD or eAWD)
 - **GT:** 91kWh Usable Capacity Extended Range High-Voltage Battery (eAWD)
 - For availability of the GT Performance Edition, please refer to the GT Series Equipment Group section
- ★ **New**
 - None
- **Deleted**
 - None
- **Changed**
 - Standard Range Battery: Usable Capacity changed from 70kWh to 72kWh (994/995) on Select and Premium models only

MECHANICAL

- ★ **New**
 - None
- **Changed**
 - None
- **Deleted**
 - RWD (K2R) and Primary eMotor (Rear) (997) on California Route 1 (200A)

EXTERIOR

- ★ **New**
 - Body Color Steel Roof (Fleet Only Option on GT and GT Performance Edition)
- **Changed**
 - Panoramic Fixed-Glass Roof with Infrared Reflective (IRR) Windshield standard on GT and GT Performance Edition (400A)
- **Deleted**
 - Black Painted Roof on GT and GT Performance Edition (400A)
 - 19" Summer Tires (225/55R19) on Premium (TFM) (300A)
- ★ **New Paint**
 - Carbonized Gray Metallic (M7)
 - Vapor Blue Metallic (K1)
- **Changed Paint**
 - None
- **Deleted Paint**
 - Dark Matter Gray Metallic
 - Iced Blue Silver Metallic

INTERIOR/COMFORT

- ★ **New**
 - None
- **Changed**
 - None
- **Deleted**
 - None

SAFETY/SECURITY

- ★ **New**
 - None
- **Changed**
 - None
- **Deleted**
 - None

FORD CO-PILOT360™ TECHNOLOGY

- ★ **New**
 - Ford BlueCruise 1.2 90-day trial standard on Premium, Cal Route 1 and GT
- **Changed**
 - None
- **Deleted**
 - None

FUNCTIONAL

- ★ **New**
 - None
- **Changed**
 - Ford BlueCruise Updated to 1.2 with
 - Lane Change Assist
 - In-Lane Repositioning
 - Predictive Speed Assist
- **Deleted**
 - None

PACKAGE

- ★ **New**
 - Mustang Nite Pony Package (55R) (Optional on Premium Extended Range only and GT Performance Edition)
 - Comfort Package Lite (Optional on Select)
- **Changed**
 - None
- **Deleted**
 - Ice White Appearance Package
 - Comfort/Technology Package

DEALER INSTALLED OPTIONS (DIO) (available on 100A – 400A)

- ★ **New**
 - Wheel Lock Kit
 - Exterior Bumper Protector
 - Roadside Assist Kit
 - First Aid Kit

2023 MUSTANG MACH-E ORDER COMBINATIONS

- **Mustang Mach-E Select RWD: 72kWh Usable Capacity Standard Range High-Voltage Battery**
 - Body Code: K1R
 - Order Code: 100A
- **Mustang Mach-E Select eAWD: 72kWh Usable Capacity Standard Range High-Voltage Battery**
 - Body Code: K1S
 - Order Code: 100A
- **Mustang Mach-E California Route 1 eAWD: 91kWh Usable Capacity Extended Range High-Voltage Battery**
 - Body Code: K2S
 - Order Code: 200A

Product Changes and Features Availability

Features, options and package content subject to change. Please check www.fmcdealer.com for the most current information.

★ = New for this model year

MAJOR PRODUCT CHANGES

2023 MUSTANG MACH-E ORDER COMBINATIONS (continued)

- **Mustang Mach-E Premium RWD: 72kWh Usable Capacity Standard Range High-Voltage Battery or 91kWh Usable Capacity Extended Range High-Voltage Battery**
 - Body Code: K3R
 - Order Code: 300A
- **Mustang Mach-E Premium eAWD: 72kWh Usable Capacity Standard Range High-Voltage Battery or 91kWh Usable Capacity Extended Range High-Voltage Battery**
 - Body Code: K3S
 - Order Code: 300A
- **Mustang Mach-E GT eAWD: 91kWh Usable Capacity Extended Range High-Voltage Battery**
 - Body Code: K4S
 - Order Code: 400A

JOB 2 ORDER GUIDE UPDATES – Effective on all vehicles built on or after Job#2 (06/26/23 – Subject to change)

- **Changed:** BlueCruise 1.2 is now called Ford BlueCruise 1.2 (90-Day Trial) on Select Standard Page
- **Changed:** Ford BlueCruise 1.2 (90-Day Trial) is now standard on Premium, California Route 1, and GT.
Note: Ford BlueCruise 1.2 (3-Years Included) activation requires adding option 18B at time of ordering
- **Changed:** Mobile Power Cord (120V/240V) is no longer standard equipment.
Note: Mobile Power Cord is now optional equipment (18D)
- **Deleted:** Cyber Orange Metallic Tri-Coat
- **Added:** Comfort Package Lite on Select model only
- **Added:** 245/45R20 99V A/S BSW Tire (TB9) available with GT Performance Edition (60P)
- **Changed:** Wheel on Premium with Standard Range Battery (RWD and eAWD) to 19" Shadow Silver-Painted Aluminum
Note: Wheel on Premium with Extended Range Battery is 19" Machined-Face Aluminum with High Gloss Black-Painted Pockets
- **Standard Range Battery:** Usable Capacity changed from 70kWh to 72kWh (994/995) on Select and Premium models only

LATE AVAILABILITY – Subject to Change

- Mustang Mach-E Select and Premium eAWD w/ Standard Range High-Voltage Battery (995)

Product Changes and Features Availability

Features, options and package content subject to change. Please check www.fmcdealer.com for the most current information.

★ = New for this model year

2023 MUSTANG MACH-E SELECT STANDARD EQUIPMENT

The following equipment is standard on every Mustang Mach-E Select

MECHANICAL

- Battery – 72kWh Usable Capacity Standard Range High-Voltage
- Electric Drive
 - Primary eMotor (Rear)
 - Transmission – Single-Speed
- Electric Parking Brake (Includes Auto Hold)
- Four-Wheel Disc Brakes with Anti-Lock Brake System (ABS)

EXTERIOR

- Active Grille Shutters
- Black Molded-in-Color
 - Front Grille Applique Insert
 - Front/Rear Door Cladding
 - Front/Rear Wheel Lip Moldings
 - Rocker Panel
- Black Upper Window Molding with High Gloss Black Beltline Molding
- Configurable Daytime Running Lamps (DRL)
- Front Door Grabber Handle
- Front/Rear Fascia – Body-Color Upper / Black Molded-in-Color Lower with Front Body Color Insert
- Liftgate – Manual
- Rear Spoiler – Black Painted
- Sharkfin Roof-Mounted Antenna (4G, GPS)
- Taillamps – LED with Sequential Turn Signals
- Tires
 - 225/60R18 All-Season (A/S) BSW
 - Tire Inflator and Sealant Kit (located under load floor)
- Wheels
 - 18" Carbonized Gray-Painted Aluminum
- Wheel Center Cap – Brushed Aluminum with High Gloss Black Pony Graphic
- Windshield – Laminated Glass
- Windshield Wiper De-Icer
- Wipers
 - Windshield – Variable-Intermittent/Continuous
 - Rear Window – Fixed-Intermittent/Continuous

INTERIOR/COMFORT

- Center Floor Console with Pedestal Armrest
- Climate Control
 - Cabin Particulate Air Filter
 - Dual-Zone Electronic Automatic Temperature Control (DEATC)
 - Second Row Air Registers
- Beverage Holders – Four (4), two (2) front, two (2) rear
- Driver's Side Footrest
- Floor Mats, Front and Rear – Carpet¹
- Front Door Scuff Plates – Black MIC with Pony Graphic
- Grab Handles – Driver and Front Passenger. Second Row – two (2), includes Coat Hooks.
- Instrument Panel
 - 10.2" Digital Cluster Screen
 - Message Center
 - Outside Temperature Display
 - Trip Computer
- Lighting
 - Front Map Lights
 - Illuminated Entry System with Courtesy Lamp Delay
 - Rear Cargo Area Light
 - Second Row Dome Light
- Map Pocket – Driver and Front Passenger Seat Back
- Powerpoints (12V) – Front Console, one (1); Cargo Area one (1)
- Rotary Gear Shift Dial
- Seats
 - ActiveX™ Seating Material
 - Five Passenger
 - 8-Way Power Driver (Fore/Aft, Up/Down, Power Lumbar, Power Recline)
 - 4-Way Manual Front Passenger (Fore/Aft with Manual Recline)
 - Second Row 60/40 Split-Fold-Flat, Fold-Down Center Armrest with Beverage Holders – two (2)
- Sliding Sun Visors with Illuminated Vanity Mirrors (Driver and Front Passenger)
- Steering Column – Manual Tilt/Telescoping
- Steering Wheel
 - Soft Vinyl Wrapped
 - Steering Wheel Mounted Controls

¹ The standard Front and Rear Carpet Floor Mats are deleted when the Interior Protection Package is selected

INTERIOR/COMFORT (continued)

- Storage
 - Front Row: Under the Pedestal Center Console Armrest, Stowage Bins on front doors, Glove Box, Open Media Bin, Overhead Console with Sunglasses Storage
 - Cargo Area: Adjustable load floor, power cord storage integrated under load floor
- Windows, Power
 - Global Open/Close
 - One-Touch Up/Down Feature (Front and Rear)

SAFETY/SECURITY

- AdvanceTrac™
- Advanced Security Pack – Includes SecuriLock® Passive Anti-Theft System (PATS) and Inclination / Intrusion Sensors
- Airbags
 - Driver and Front Row Passenger Dual-Stage
 - Driver Knee
 - Front-Seat Mounted Side-Impact
 - Rear-Seat Mounted Side-Impact
 - Side Curtain
- Auto-Dimming Rearview Mirror
- Center High-Mounted Stop Lamp (CHMSL)
- Door Locks
 - Autolock/Autounlock
 - Child-Safety Rear, Power
 - E-Latch with Push-button to open doors
 - Power Lock/Unlock
- Electronic Stability Control
- Electronic Traction Control
- Headlamps
 - Courtesy Delay
 - LED Reflector
 - Wiper-Activated
- Head Restraints
 - Two-Way Manually Adjustable Driver and Front-Passenger
 - Two-Way Manually Adjustable Second Row (Center Head Restraint only; Outboard are fixed position.)
- Hooks — Cargo Tie-Down – Two (2)
- Individual Tire Pressure Monitoring System (iTPMS)
- LATCH (Lower Anchors and Tether Anchors for Children) on Rear Outboard Seat Positions
- Mirrors, Sideview – Heated Power Glass, Manual-Fold, LED Turn Signals, Pony Projection Lamp and Black Painted Caps
- MyKey®
- Rear-Window Defroster and Washer
- Safety Belts
 - Front and Second Row – Belt-Minder® (Safety Belt Reminder)
 - Front Row Height Adjustable
 - Second Row Outboard and Center Seat Shoulder
 - Three-Point Safety Belts on all (5) Seating Positions
- SOS Post-Crash Alert System™

FORD CO-PILOT360™ TECHNOLOGY

- Audible Vehicle Alert System (Alerts Pedestrians)
- Auto High-Beam Headlamps
- BLIS® (Blind Spot Information System) with Cross-Traffic Alert
- Lane-Keeping System
 - Lane-Keeping Alert
 - Lane-Keeping Aid
 - Driver Alert
- Pre-Collision Assist with Automatic Emergency Braking (AEB)
 - Pedestrian Detection
 - Forward Collision Warning
 - Dynamic Brake Support
- Post-Collision Braking
- Front, Side, and Rear Parking Sensors
- Rear View Camera
- Reverse Brake Assist
- Rain-Sensing Wipers (Front Only)
- Ford BlueCruise 1.2 (90-Day Trial) with
 - Lane Change Assist
 - In-Lane Repositioning
- Adaptive Cruise Control with
 - Stop-and-Go
 - Lane Centering
 - Predictive Speed Assist
- 360-Degree Camera with Split View and Front Washer
- Evasive Steering Assist
- Intersection Assist

2023 MUSTANG MACH-E SELECT STANDARD EQUIPMENT

FORD CO-PILOT360™ TECHNOLOGY (continued)

- Speed Sign Recognition
 - Forward Sensing System
 - Headlamps – Autolamp (Automatic On/Off)
 - Connected Built-In Navigation with 3 Years of Service, EV Trip Planner, Pinch-to-Zoom Capability, Live Traffic, Predictive Destinations and Route Guidance
- Note:** Ford BlueCruise 1.2 includes a complimentary 90-day trial. Select option 18B at time of ordering for 3-years of service or go to ford.com/connectedservices to purchase extended services after trial.
- Note:** Navigation service requires SYNC@4 and FordPass Connect (optional on select vehicles), complimentary connect service and the FordPass app (see FordPass Terms for details). Customer receives a complimentary 3-year trial of navigation services when an eligible vehicle is added to member's FordPass account. Trial period begins with new vehicle warranty start date. At the end of the complimentary period, access to connected navigation services will be discontinued. Connected service and features depend on compatible AT&T network availability. Evolving technology/cellular networks/vehicle capability may limit functionality and prevent operation of connected features. FordPass App, compatible with select smartphone platforms, is available via a download. Message and data rates may apply.

FUNCTIONAL

- 4-Door Intelligent Access (Lock/Unlock) with Push-Button Start and SecuriCode® Keyless Entry Keypad
 - Audio
 - FM Stereo
 - Six (6) Speakers
 - Media Bin, Open
 - MP3 Capable
 - Speed-Compensated Volume
 - SiriusXM® with 360L
 - Super Categories / Live Sports Categories
 - "For You" Recommendations
 - SiriusXM Listener Profiles
- Note:** Includes a three (3)-month prepaid subscription. Service is not available in Alaska and Hawaii. Trial length and service availability may vary by model, model year or trim.
- Details:** SiriusXM audio and data services each require a subscription sold separately, or as a package, by Sirius XM Radio Inc. Your SiriusXM service will automatically stop at the end of your trial unless you decide to subscribe. If you decide to continue service after your trial, the subscription plan you choose will automatically renew thereafter and you will be charged according to your chosen payment method at then-current rates. Fees and taxes apply. To cancel you must call SiriusXM at 1-866-635-2349. See SiriusXM Customer Agreement for complete terms at www.siriusxm.com. All fees and programming subject to change. Not all vehicles or devices are capable of receiving all services offered by SiriusXM. Current information and features may not be available in all locations, or on all receivers. Satellite and streaming lineups vary slightly.
- © 2020 Sirius XM Radio Inc. Sirius, XM, SiriusXM and all related marks and logos are trademarks of Sirius XM Radio Inc.
- Charge Capability
 - SAE J1772 CCS (Combo Connector System) Charge Port capable of charging² on 120V, 240V and Direct Current (DC Fast Charge)
 - AC Charging: Up to 10.5kW with 48 Amps capability
 - DC Charging: Up to 150kW capability on Standard Range Battery
 - LED Charge Status Indicator on Charge Port with Courtesy Illumination
 - Charge Network – BlueOval Charge Network³

² When vehicle is attached to appropriate EVSE or mobile power cord

FUNCTIONAL (continued)

- Charge Management
 - Ability to adjust and schedule charging along with intergration to FordPass Connect™
 - Compass (Direction Symbols)
 - Electric Power-Assisted Steering (EPAS)
 - Enhanced Memory – Save settings for Driver Display, Radio, Navigation and Driver Assistance Technologies
 - FordPass Connect™
 - 4G LTE Wi-Fi hotspot connects up to 10 devices⁴
 - Enables FordPass App Features
 - FordPass App Features:
 - Remotely start, lock and unlock vehicle⁵
 - Locate parked vehicle⁵
 - Check vehicle current state of charge and set departure times⁵
 - Schedule times to charge your vehicle and set charge level notifications⁵
 - FordPass™ Power My Trip⁵
 - Locate & pay for charging⁵
 - Set up Plug & Charge
 - Phone As A Key⁵
- Note:** Vehicle comes equipped with two (2) key fobs
- Note:** Telematics Solutions (both complimentary and subscription based) are available for Fleet Customers, providing access to manufacturer-grade data including but not limited to vehicle location, speed, idle time, fuel/energy, range, vehicle diagnostics, and maintenance alerts. FordPass Connect™ 4G Wi-Fi Modem, enables telematics services directly from Ford or through authorized third party providers. Learn more at commercial.solutions.ford.com or email fcs1@ford.com or by calling 833-FCS-Ford. (833-327-3673).
- Front and Rear Stabilizer Bar
 - Frunk – Drainable
 - Regenerative Braking System
 - SYNC® 4A with Enhanced Voice Recognition
 - 15.5" LCD Capacitive Touchscreen with Swipe Capability
 - Wireless Phone Connection
 - Cloud Connected
 - AppLink® w/ App Catalog
 - 911® Assist
 - Wireless Apple CarPlay® and Android Auto™ Compatibility
 - Digital Owner's Manual
 - Adaptive Dashcards
 - Personal Profiles
 - Conversational Voice Command Recognition
 - Three Selectable Drive Modes (Engage, Whisper, Unbridle) and One Pedal Driving Mode
 - EcoCoach (efficient driving assistant) – available with Engage mode
 - USB Ports, First and Second Rows
 - Transmission Oil Cooler
 - Universal Garage Door Opener (UGDO)
 - Wireless Charging Pad
- ³ Complimentary 3-year access to BlueOval Charge Network begins with EV New Vehicle Limited Warranty start date. Customer will be billed for all fees including but not limited to fees for use of charging stations and any related parking fees.
- ⁴ Wi-Fi hotspot includes wireless data trial that begins upon AT&T activation and expires at the end of 3 months or when 3GB of data is used, whichever comes first, but cannot extend beyond the trial subscription period for remote features. To activate, go to www.att.com/ford
- ⁵ FordPass Connect (optional on select vehicles), the Ford Pass App., and Complimentary Connected Services are required for remote features (see FordPass Terms for details). Connected Service and features depend on compatible AT&T network availability. Evolving technology/cellular networks/vehicle capability may limit functionality and prevent operation of connected features. Connected services excludes Wi-Fi hotspot

**2023 MUSTANG MACH-E
SELECT
EQUIPMENT GROUP**

Series	Order Code	SELECT
Mustang Mach-E Select RWD	K1R	S
Mustang Mach-E Select eAWD	K1S	O
<ul style="list-style-type: none"> Primary eMotor (Rear) (RWD) – Standard Range Battery 72kWh Usable Capacity Standard Range High-Voltage Battery Note: Requires Select RWD (K1R)	994	S
<ul style="list-style-type: none"> Dual eMotor (Front/Rear) (eAWD) – Standard Range Battery LATE AVAILABILITY 72kWh Usable Capacity Standard Range High-Voltage Battery Note: Requires Select eAWD (K1S)	995	S
Single-Speed Transmission	44A	S
Entities (Series, Drive, Motor/Battery, Transmission) (This section is for WBDO users only)		
<ul style="list-style-type: none"> Mustang Mach-E Select RWD Primary eMotor (Rear) – Standard Range Battery 72kWh Usable Capacity Standard Range High-Voltage Battery Single-Speed Transmission 	K1R 994 44A	100A
<ul style="list-style-type: none"> Mustang Mach-E Select eAWD – LATE AVAILABILITY Dual eMotor (Front/Rear) – Standard Range Battery 72kWh Usable Capacity Standard Range High-Voltage Battery Single-Speed Transmission 	K1S 995 44A	100A
Equipment Group		Standard Package (100A)
Free Standing Packages & Options (FSO)		
Comfort Package Lite <ul style="list-style-type: none"> Heated Front Row Seats Heated Steering Wheel Memory – Driver’s Seat and Sideview Power-Folding Mirrors 	67F	O
Rapid Red Metallic Tinted Clearcoat	D4	O
Star White Metallic Tri-Coat	AZ	O
Front License Plate Bracket Note: See “Emissions” section for additional information	153	O
Ford BlueCruise 1.2 (3-Years Included) • Note: After 3-years, additional purchase required to continue service. See ford.com/connectedservices for information. Note: Not available with Ford BlueCruise 1.2 Prep Pack Removal (19H)	18B	O
Mobile Power Cord (120V/240V)	18D	O
Ford Accessories (Custom Accessories, Pre-Installed)		
Interior Protection Package <ul style="list-style-type: none"> Cargo Floor Liner 1st and 2nd Row Floor Liners (without Carpet Floor Mats) Note: Deletes standard Front and Rear Carpeted Floor Mats	17P	O
Dealer Installed Options (DIO) – Shipped separately from the vehicle for dealer installation Note: These features are ordered through WBDO only		
Wheel Lock Kit		O
Exterior Bumper Protector		O
Roadside Assist Kit		O
First Aid Kit		O
Fleet Only Options (with valid FIN code)		
Daytime Running Lamps (DRL) (Non-Configurable) Note: Replaces the standard Configurable Daytime Running Lamps (DRL)	942	O

STANDARD EQUIPMENT**ALL SELECT SERIES EQUIPMENT PLUS:****MECHANICAL**

- 91kWh Usable Capacity Extended Range High-Voltage Battery
- Electric Drive
 - Dual eMotor (Front/Rear) (eAWD)
 - Single-Speed Transmission

EXTERIOR

- Black-Painted
 - Front/Rear Door Cladding
 - Front/Rear Wheelip Moldings
- California Route 1 Badge
- Front/Rear Fascia – Body-Color Upper / Black-Painted Lower with Front Body Color Insert
- Panoramic Fixed-Glass Roof with Infrared Reflective (IRR) Windshield

EXTERIOR (continued)

- Wheels – 18" High Gloss Black-Painted Aluminum with Low Gloss Black Aero Cover

INTERIOR/COMFORT

- Cargo Area Cover
- Heated Front Row Seats
- Heated Steering Wheel

SAFETY/SECURITY

- Mirrors, Sideview – Power-Folding with Power and Heated Glass, LED Turn Signal Indicators, Pony Projection Lamp and Black Painted Caps

FUNCTIONAL

- DC Charging: Up to 150kW capability on Extended Range Battery
- Memory – Driver's Seat and Sideview Power-Folding Mirrors

**2023 MUSTANG MACH-E
CALIFORNIA ROUTE 1
EQUIPMENT GROUP**

Series	Order Code	CALIFORNIA ROUTE 1
Mustang Mach-E California Route 1 eAWD	K2S	S
• Dual eMotor (Front/Rear) (eAWD) – Extended Range Battery • 91kWh Usable Capacity Extended Range High-Voltage Battery	99U	S
Single-Speed Transmission	44A	S
Entities (Series, Drive, Motor/Battery, Transmission) (This section is for WBDO users only)		
• Mustang Mach-E California Route 1 eAWD • Dual eMotor (Front/Rear) – Extended Range Battery 91kWh Usable Capacity Extended Range High-Voltage Battery • Single-Speed Transmission	K2S 99U 44A	200A
Equipment Group		Standard Package (200A)
Free Standing Packages & Options (FSO)		
Rapid Red Metallic Tinted Clearcoat	D4	O
Star White Metallic Tri-Coat	AZ	O
Front License Plate Bracket Note: See “Emissions” section for additional information	153	O
FordBlueCruise 1.2 (3-Years Included) Note: After 3-years, additional purchase required to continue service. See ford.com/connectedservices for information.	18B	O
Mobile Power Cord (120V/240V)	18D	O
Ford Accessories (Custom Accessories, Pre-Installed)		
Interior Protection Package • Cargo Floor Liner • 1 st and 2 nd Row Floor Liners (without Carpet Floor Mats) Note: Deletes standard Front and Rear Carpeted Floor Mats	17P	O
Dealer Installed Options (DIO) – Shipped separately from the vehicle for dealer installation Note: These features are ordered through WBDO only		
Wheel Lock Kit		O
Exterior Bumper Protector		O
Roadside Assist Kit		O
First Aid Kit		O
Fleet Only Options (with valid FIN code)		
Daytime Running Lamps (DRL) (Non-Configurable) Note: Replaces the standard Configurable Daytime Running Lamps (DRL)	942	O

STANDARD EQUIPMENT**ALL SELECT SERIES EQUIPMENT PLUS:****MECHANICAL**

- 72kWh Usable Capacity Standard Range High-Voltage Battery (994/995)

EXTERIOR

- Black Painted
 - Front/Rear Door Cladding
 - Front/Rear Wheelip Moldings
- Front/Rear Fascia – Body-Color Upper / Black-Painted Lower with Front Body Color Insert
- Front Grille Applique Insert, Black Painted
- Panoramic Fixed-Glass Roof with Infrared Reflective (IRR) Windshield
- Tires – 225/55R19 All-Season (A/S) BSW
- Wheels – 19" Shadow Silver-Painted Aluminum with High Gloss Black-Painted Aero on Standard Range RWD/eAWD only

INTERIOR/COMFORT

- Ambient Lighting – Multi-Color
- Front Door Scuff Plates – Aluminum Inserts with Pony Graphic and Unique Lettering
- Seats
 - Perforated ActiveX™ Seating Material
 - 8-Way Power Passenger Fore/Aft, Up/Down, Power Lumbar, Power Recline)

SAFETY/SECURITY

- Headlamps – LED Projector with LED Signature Lighting
- Head Restraints – Four-Way Manually Adjustable Driver and Front-Passenger
- Mirrors, Sideview – Power-Folding with Power and Heated Glass, LED Turn Signal Indicators, Pony Projection Lamp and Black Painted Caps

FUNCTIONAL

- Audio
 - B&O® Sound System by Bang & Olufsen®, 10 Speakers including Subwoofer
- DC Charging: Up to 150kW capability on Extended Range Battery

PACKAGES

- **Comfort Package**
 - Cargo Area Cover
 - Power Liftgate
 - Heated Front Row Seats
 - Heated Steering Wheel
 - Memory – Driver's Seat and Sideview Power-Folding Mirrors

**2023 MUSTANG MACH-E
PREMIUM
EQUIPMENT GROUP**

Series	Order Code	PREMIUM
Mustang Mach-E Premium RWD	K3R	S
Mustang Mach-E Premium eAWD	K3S	O
<ul style="list-style-type: none"> • Primary eMotor (Rear) (RWD) – Standard Range Battery • 72kWh Usable Capacity Standard Range High-Voltage Battery Note: Requires Premium RWD (K3R)	994	S
<ul style="list-style-type: none"> • Primary eMotor (Rear) (RWD) – Extended Range Battery • 91kWh Usable Capacity Extended Range High-Voltage Battery Note: Requires Premium RWD (K3R)	997	O
<ul style="list-style-type: none"> • Dual eMotor (Front/Rear) (eAWD) – Standard Range Battery LATE AVAILABILITY <ul style="list-style-type: none"> • 72kWh Usable Capacity Standard Range High-Voltage Battery Note: Requires Premium eAWD (K3S)	995	S
<ul style="list-style-type: none"> • Dual eMotor (Front/Rear) (eAWD) – Extended Range Battery • 91kWh Usable Capacity Extended Range High-Voltage Battery Note: Requires Premium eAWD (K3S)	99U	O
Single-Speed Transmission	44A	S
Entities (Series, Drive, Motor/Battery, Transmission) (This section is for WBDO users only)		
<ul style="list-style-type: none"> • Mustang Mach-E Premium RWD • Primary eMotor (Rear) 72kWh Usable Capacity Standard Range High-Voltage Battery • Single-Speed Transmission 	K3R 994 44A	300A
<ul style="list-style-type: none"> • Mustang Mach-E Premium RWD • Primary eMotor (Rear) 91kWh Usable Capacity Extended Range High-Voltage Battery • Single-Speed Transmission 	K3R 997 44A	300A
<ul style="list-style-type: none"> • Mustang Mach-E Premium eAWD – LATE AVAILABILITY • Dual eMotor (Front/Rear) – Standard Range Battery 72kWh Usable Capacity Standard Range High-Voltage Battery • Single-Speed Transmission 	K3S 995 44A	300A
<ul style="list-style-type: none"> • Mustang Mach-E Premium eAWD • Dual eMotor (Front/Rear) – Extended Range Battery 91kWh Usable Capacity Extended Range High-Voltage Battery • Single-Speed Transmission 	K3S 99U 44A	300A
Equipment Group		Standard Package (300A)
Free Standing Packages & Options (FSO)		
<ul style="list-style-type: none"> ★ Mustang Nite Pony Package – 19" Hi-Gloss Painted Black Wheels – Badge – "Mach-E X" w/ Painted Black Outline (RWD), "Mach-E 4X" w/ Painted Black Outline (AWD) – Grille Pony w/ Painted Black Outline – Wheel Center Caps – Painted Black w/ Bright Pony Graphic Note: Includes 225/55 R19 XL 103H All-Season (A/S) Tire Note: Not available w/ Premium RWD (K3R)/Primary eMotor (Rear) (994) Note: Not available w/ Premium eAWD (K3S)/ Dual eMotor (Front/Rear)(995)	55R	O
19" Machined-Face Aluminum with High Gloss Black-Painted Pockets Note: (M) – Mandatory means 19" Machined Face Aluminum with High Gloss Black Painted Pockets (644) will be added when 91kWh Usable Capacity Extended Range High-Voltage Battery (997/99U) is selected.	644	M
Rapid Red Metallic Tinted Clearcoat	D4	O
Star White Metallic Tri-Coat	AZ	O

★ = New for this model year

I = Included in Equipment Group, S = Standard Equipment, O = Optional, P = Packaged Option

**2023 MUSTANG MACH-E
PREMIUM
EQUIPMENT GROUP**

Equipment Group		Standard Package (300A)
Free Standing Packages & Options (FSO) (continued)		
Front License Plate Bracket Note: See "Emissions" section for additional information	153	O
Ford BlueCruise 1.2 (3-Years Included) Note: After 3-years, additional purchase required to continue service. See ford.com/connectedservices for information.. Note: Not available with Ford BlueCruise 1.2 Prep Pack Removal (19H)	18B	O
Mobile Power Cord (120V/240V)	18D	O
Ford Accessories (Custom Accessories, Pre-Installed)		
Interior Protection Package <ul style="list-style-type: none"> • Cargo Floor Liner • 1st and 2nd Row Floor Liners (without Carpet Floor Mats) Note: Deletes standard Front and Rear Carpeted Floor Mats	17P	O
Dealer Installed Options (DIO) – Shipped separately from the vehicle for dealer installation Note: These features are ordered through WBDO only		
Wheel Lock Kit		O
Exterior Bumper Protector		O
Roadside Assist Kit		O
First Aid Kit		O
Fleet Only Options (with valid FIN code)		
Daytime Running Lamps (DRL) (Non-Configurable) Note: Replaces the standard Configurable Daytime Running Lamps (DRL)	942	O

**2023 MUSTANG MACH-E
GT AND GT PERFORMANCE EDITION
STANDARD EQUIPMENT**

ALL SELECT SERIES EQUIPMENT PLUS:**MECHANICAL**

- 91kWh Usable Capacity Extended Range High-Voltage Battery
- Dual eMotor (Rear/Upgraded Front) (eAWD)
- Red Painted Front and Rear Brake Calipers

EXTERIOR

- Front/Rear Fascia – Body-Color Upper / Black-Painted Lower
- GT Series Badges
 - GT Badge on Liftgate
 - Illuminated Front Pony Badge
- Panoramic Fixed-Glass Roof with Infrared Reflective (IRR) Windshield
- Tires – 245/45R20 All-Season (A/S) BSW
- Wheels – 20" Machined-Face Aluminum with High Gloss Black-Painted Pockets and Aero Cover
- Wheelip Moldings, Front and Rear – Body-Color Painted

INTERIOR/COMFORT

- Ambient Lighting – Multi-Color
- Front Door Scuff Plates – Metal Inserts with Pony Graphic and GT Lettering
- Instrument Panel – Aluminum Applique
- Seats
 - Sport Style
 - ActiveX™ Seating Material with Miko® Insert¹, Copper Metallic Stitching and Copper Metallic Accent Piping
 - 8-Way Power Passenger (Fore/Aft, Up/Down, Power Lumbar, Power Recline)
- Steering Wheel – Smoked Copper Stitching

SAFETY/SECURITY

- Headlamps – LED Projector with LED Signature Lighting
- Head Restraints – Four-Way Manually Adjustable Driver and Front-Passenger
- Mirrors, Sideview – Power-Folding with Power and Heated Glass, LED Turn Signal Indicators, Pony Projection Lamp and Black Painted Caps

¹ Sueded Cloth**FUNCTIONAL**

- Audio
 - B&O® Sound System by Bang & Olufsen®, 10 Speakers including Subwoofer
- DC Charging: Up to 150kW capability on Extended Range Battery

PACKAGES

- **Comfort Package**
 - Power Liftgate
 - Heated Front Row Seats
 - Heated Steering Wheel
 - Memory – Driver's Seat and Sideview Power-Folding Mirrors
 - Cargo Area Cover

**2023 MUSTANG MACH-E
GT AND GT PERFORMANCE EDITION
EQUIPMENT GROUP**

Series	Order Code	GT
Mustang Mach-E GT eAWD	K4S	S
<ul style="list-style-type: none"> • Dual eMotor (Rear/Upgraded Front) – Extended Range Battery • 91kWh Usable Capacity Extended Range High-Voltage Battery Note: Not available with GT Performance Edition (60P)	99E	S
<ul style="list-style-type: none"> • Dual eMotor (Rear/Upgraded Front) with Enhanced Performance – Extended Range Battery • 91kWh Usable Capacity Extended Range High-Voltage Battery Note: Selection of this motor will automatically add the GT Performance Edition (60P)	99X	O
Single-Speed Transmission	44A	S
Entities (Series, Drive, Motor/Battery, Transmission) (This section is for WBDO users only)		
<ul style="list-style-type: none"> • Mustang Mach-E GT eAWD • Dual eMotor (Rear/Upgraded Front) – Extended Range Battery • 91kWh Usable Capacity Extended Range High-Voltage Battery • Single-Speed Transmission 	K4S 99E 44A	400A
<ul style="list-style-type: none"> • Mustang Mach-E GT Performance eAWD • Dual eMotor (Rear/Upgraded Front) with Enhanced Performance – Extended Range Battery • 91kWh Usable Capacity Extended Range High-Voltage Battery • Single-Speed Transmission 	K4S 99X 44A	400A
Equipment Group		Standard Package (400A)
Free Standing Packages & Options (FSO)		
<ul style="list-style-type: none"> ★ Mustang Nite Pony Package – 20" X 8" Hi-Gloss Painted Black Wheels – Badge – "Mach-E 4X" w/ Painted Black Outline – GT Badge w/ Painted Black Outline – Wheel Center Caps – Painted Black w/ Bright Pony Graphic Note: Requires GT Performance Edition (60P) Note: The included 20" x 8" Hi-Gloss Painted Black wheels in Mustang Nite Pony Package (55R) will replace the GT Performance Edition (60P) wheels Note: Includes 245/45R20 103Y Summer BSW Tire	55R	O

**2023 MUSTANG MACH-E
GT AND GT PERFORMANCE EDITION
EQUIPMENT GROUP**

Equipment Group		Standard Package (400A)
Free Standing Packages & Options (FSO) (continued)		
GT Performance Edition <ul style="list-style-type: none"> 20" Machined-Face Aluminum Wheels with High Gloss Ebony Black-Painted Pockets Ford Performance Front Seats – Performance Gray ActiveX™ Seating Material with Unique Miko® Perforated Reflective Insert¹ and Metallic Stitch Front Row Head Restraints – Fixed Position Instrument Panel – Aluminum Applique with Unique Design MagneRide® Damping System Note: GT Performance Edition is not available with Dual eMotor (Rear/Upgraded Front) (99E). Refer to the Note below for additional detail. Note: (M) – Mandatory means GT Performance Edition (60P) will be added when the Dual eMotor (Rear/Upgraded Front) with Enhanced Performance (99X) is selected. There is no other way to get this package without the 99X motor. Note: 20" Summer Tires (245/45R20) ² Note: Steering Wheel – Metal Gray Stitching Note: The included 20" Machined-Face Aluminum with High Gloss Ebony Black-Painted Pockets wheels in GT Performance Edition (60P) will be replaced by the 20" x 8" Hi-Gloss Painted Black wheels in Mustang Nite Pony Package when (55R) and (60P) are ordered together.	60P	M
245/45R20 99V A/S BSW Tire Note: Available with GT Performance Edition (60P) only. Note: Not available with Mustang Nite Pony Package (55R).	TB9	O
Rapid Red Metallic Tinted Clearcoat	D4	O
Star White Metallic Tri-Coat	AZ	O
Front License Plate Bracket Note: See "Emissions" section for additional information	153	O
Ford BlueCruise 1.2 (3-Years Included) * Note: After 3-years, additional purchase required to continue service. See ford.com/connectedservices for information. Note: Not available with Ford BlueCruise 1.2 Prep Pack Removal (19H)	18B	O
Mobile Power Cord (120V/240V)	18D	O
Ford Accessories (Custom Accessories, Pre-Installed)		
Interior Protection Package <ul style="list-style-type: none"> Cargo Floor Liner 1st and 2nd Row Floor Liners (without Carpet Floor Mats) Note: Deletes standard Front and Rear Carpeted Floor Mats	17P	O
Dealer Installed Options (DIO) – Shipped separately from the vehicle for dealer installation		
Note: These features are ordered through WBDO only		
Wheel Lock Kit		O
Exterior Bumper Protector		O
Roadside Assist Kit		O
First Aid Kit		O
Fleet Only Options (with valid FIN code)		
Daytime Running Lamps (DRL) (Non-Configurable) Note: Replaces the standard Configurable Daytime Running Lamps (DRL)	942	O
Body Color Steel Roof	43A	O

¹ Sueded Cloth² Designed to optimize driving dynamics and provide superior performance on wet and dry roads. Ford does not recommend using summer tires when temperatures drop below approximately 45 deg F (7 deg C) or in snow/ice conditions. If the vehicle must be driven in these conditions, Ford recommends using mud and snow, All-season or snow tires.

★ = New for this model year

I = Included in Equipment Group, S = Standard Equipment, O = Optional,
M = Mandatory, A = Automatically Added

AXLE AVAILABILITY

RWD ONLY

**Primary eMotor (Rear):
9.05 Final Drive Ratio**

eAWD ONLY
Dual eMotors
**Primary eMotor (Rear):
9.05 Final Drive Ratio
and
Secondary eMotor (Front):
10.0 Final Drive Ratio**

GT ONLY
Dual eMotors
**Primary eMotor (Rear):
9.05 Final Drive Ratio
and
Upgraded Secondary eMotor
(Front):
9.05 Final Drive Ratio**

WHEEL AVAILABILITY



18" Carbonized Gray-Painted Aluminum (649)
(Standard on Select)



19" Shadow Silver-Painted Aluminum with High Gloss Black-Painted Aero Cover (645)
(Standard on Premium with Standard Range Battery only)



18" High Gloss Black-Painted Aluminum with Low Gloss Black Aero Cover (64B)
(Standard on California Route 1)

★ = New for this model year

2023 MUSTANG MACH-E FUNCTIONAL EQUIPMENT



19" Machined-Face Aluminum with High Gloss Black-Painted Pockets (644)
(Mandatory on Premium Extended Range Battery(997/99U))



19" Hi-Gloss Painted Black Wheels (643) (Included in ★Mustang Nite Pony Package (55R) for Premium Extended Range only 300A)



20" Machined-Face Aluminum with High Gloss Black-Painted Pockets and Aero Cover (64D)
(Standard on GT)



20" X 8" Hi-Gloss Painted Black Wheels (640)
(Included in ★Mustang Nite Pony Package (55R) for 400A – GT and GT Performance)



20" Machined-Face Aluminum with High Gloss Ebony Black-Painted Pockets (64C)
(Included in GT Performance Edition (60P))

★ = New for this model year

2023 MUSTANG MACH-E COLOR & TRIM AVAILABILITY

Model	Material	Interior Description
Select	Black Onyx ActiveX™ Seating Material	<ul style="list-style-type: none"> • Front Row Bucket Seats, 8-Way¹ Power Driver and 4-Way Manual Passenger² • Second Row 60/40 Split-Fold-Flat
California Route 1	Black Onyx ActiveX™ Seating Material	<ul style="list-style-type: none"> • Front Row Heated Bucket Seats, 8-Way¹ Power Driver with Memory and 4-Way Manual Passenger • Second Row 60/40 Split-Fold-Flat
Premium	Light Space Gray or Black Onyx Perforated ActiveX™ Seating Material	<ul style="list-style-type: none"> • Front Row Heated Bucket Seats, 8-Way¹ Power Driver with Memory and 8-Way Power Passenger • Second Row 60/40 Split-Fold-Flat
GT	Black Onyx ActiveX™ Seating Material with Miko® Insert ³ , Copper Accent Stitching and Copper Metallic Accent Piping	<ul style="list-style-type: none"> • Front Row Heated Sport Seats, 8-Way¹ Power Driver with Memory and 8-Way Power Passenger • Second Row 60/40 Split-Fold-Flat
GT Performance Edition	Performance Gray ActiveX™ Seating Material with Unique Miko® Perforated Reflective Insert ³ and Metallic Stitch	<ul style="list-style-type: none"> • Front Row Heated Ford Performance Seats, 8-Way¹ Power Driver with Memory and 8-Way Power Passenger • Second Row 60/40 Split-Fold-Flat

COLOR OFFERINGS

		SELECT 100A	CALIFORNIA ROUTE 1 200A	PREMIUM 300A		GT 400A	GT PERFORMANCE EDITION 400A (60P)
		Cabin Environment		Black Onyx	Black Onyx	Light Space Gray	Black Onyx
Seats		ActiveX™ Seating Material	ActiveX™ Seating Material	Perforated ActiveX™ Seating Material		ActiveX™ Seating Material with Miko® Insert ³	ActiveX™ Seating Material with Unique Miko® Perforated Reflective Insert ³
		Black Onyx	Black Onyx	Light Space Gray	Black Onyx	Black Onyx with Copper Accent Stitching and Copper Metallic Accent Piping	Performance Gray with Metallic Stitching
Paint Name	Order Code	SJ	SJ	MY	MJ	A1	35
Space White Metallic	A3	■	■	■	■	■	■
Grabber Blue Metallic	AE	■	■	■	■	■	■
Star White Metallic Tri-Coat ⁴	AZ	■	■	■	■	■	■
Rapid Red Metallic Tinted Clearcoat ⁴	D4	■	■	■	■	■	■
Shadow Black	G1	■	■	■	■	■	■
★ Vapor Blue Metallic	K1	■	■	■	■	■	■
★ Carbonized Gray Metallic	M7	■	■	■	■	■	■

¹ Fore/Aft, Up/Down, Power Lumbar, Power Recline² Driver Memory and 6-Way Manual Passenger are included in optional Comfort / Technology Package (67B)³ Sueded Cloth⁴ Extra Charge Paint

★ = New for this model year

■ = Available

EMISSIONS

EMISSIONS

Zero-Emission Vehicle

FRONT LICENSE PLATE BRACKET 153

Standard in states requiring two license plates and optional to all others.

POWERTRAIN

TARGETED EPA-ESTIMATED RANGE

HIGH-VOLTAGE BATTERY	DRIVE	EPA-ESTIMATED RANGE (MILES)
91kWh Usable Capacity Extended Range High-Voltage Battery	RWD (Premium)	310
	eAWD (Premium)	290
	eAWD(California Route 1)	312
	eAWD (GT)	270
72kWh Usable Capacity Standard Range High-Voltage Battery	eAWD (GT Performance Edition)	260
	RWD	TBD
	eAWD	TBD

ENGINE HORSEPOWER AND TORQUE RATINGS

HIGH-VOLTAGE BATTERY	TRANSMISSION	50-STATE	
		HORSEPOWER	TORQUE FT. LBS.
RWD (Select and Premium)			
72kWh Usable Capacity Standard Range High-Voltage Battery	Single-Speed	TBD	TBD
91kWh Usable Capacity Extended Range High-Voltage Battery	Single-Speed	290	317
eAWD (Select , California Route 1, Premium)			
72kWh Usable Capacity Standard Range High-Voltage Battery	Single-Speed	TBD	TBD
91kWh Usable Capacity Extended Range High-Voltage Battery	Single-Speed	346	428
eAWD (GT and GT Performance Edition)			
91kWh Usable Capacity Extended Range High-Voltage Battery	Single-Speed	480	600 (GT) / 634 (GT Performance)