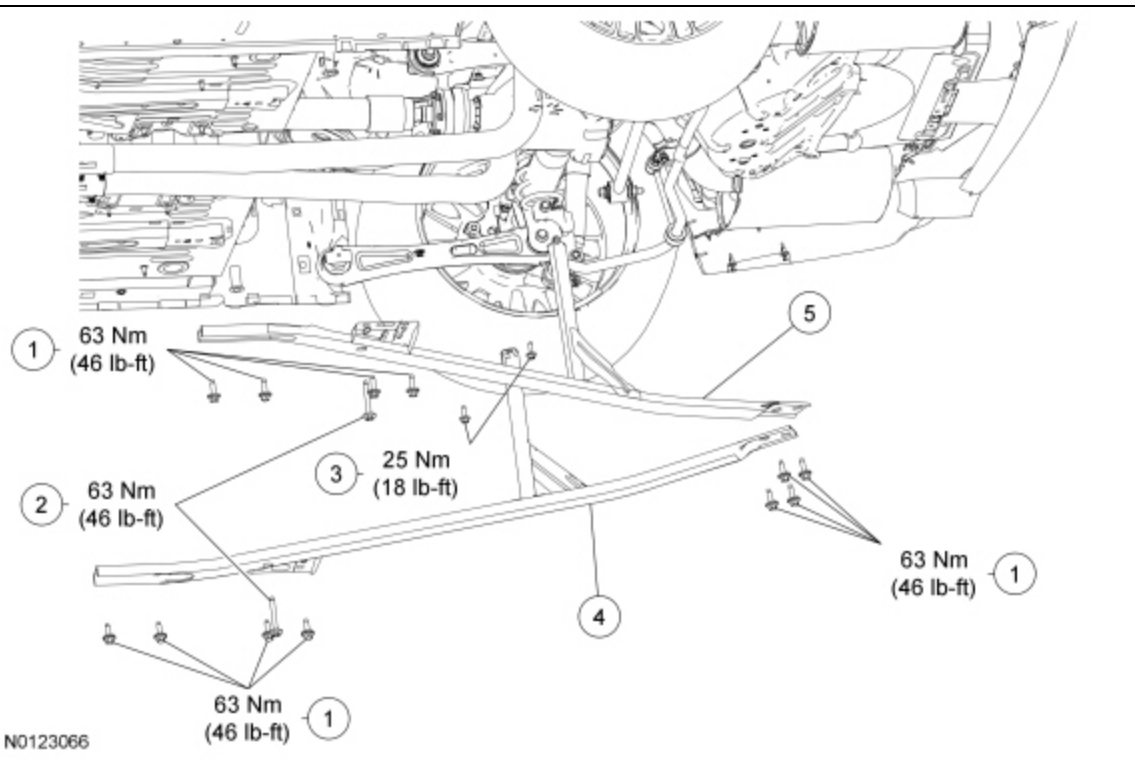


Support Braces — Rear



Item	Part Number	Description
1	W71480S	Support brace bolts (12 required)
2	W714781S	Support brace bolts — center-to-frame (2 required)
3	W709390S	Support brace bolts — upper (2 required)
4	76102B54	RH rear support brace
5	76102B55	LH rear support brace

Removal

NOTE: The 2 rear support braces must be removed and installed at the same time.

NOTE: Pay particular attention to the location of bolts removed to aid in installation.

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).

2. Remove and discard the 4 rear support brace bolts (rear).
3. Remove and discard the 2 rear support brace bolts (upper).
4. Remove and discard the 8 rear support brace bolts (front).
5. Remove and discard the 2 rear support brace bolts (center to frame), and remove the 2 rear support braces.

Installation

NOTE: *The 2 rear support braces must be removed and installed at the same time.*

NOTE: *All bolts must be started by hand before final tightening.*

NOTE: *Use new fasteners in all locations.*

1. Position the LH and RH rear support braces.
 1. Position the LH and RH rear support braces.
 2. Loosely install the 4 rear support brace bolts (front).
2. Loosely install the 4 rear support brace bolts.
3. Loosely install the 6 rear support brace bolts (center-to-frame) in the same locations as when removed.
4. Loosely install the 2 rear support brace bolts (upper).
5. Tighten the bolts in the following sequence:
 1. Tighten the 4 rear support brace bolts (front) to 63 Nm (46 lb-ft).
 2. Tighten the 4 rear support brace bolts (rear) to 63 Nm (46 lb-ft).
 3. Tighten the 6 rear support brace bolts (center-to-frame) to 63 Nm (46 lb-ft).
 4. Tighten the 2 rear support brace bolts (upper) to 25 Nm (18 lb-ft).