

Part	A Incorporated Into Vehicle Production	B Description of Change	C Reasons for Change	D		E		F		G New Component Availability Date	H New Component Interchangeability With Old Component (Y/N - Intended versus Possible)
				Original Ford Engineering Part Number	Modified Ford Engineering Part Number	Disposition of Original Parts Withdrawn from Ford Production Inventory (Scrap/ Consume/ Rework)	Effective Date				
Clutch pedal return spring	4/26/2010	Revised pedal return spring	Address variability in prior level that could allow clutch stayout to occur at high engine rpm shifts and to increase clutch valley load.	BR33-2450- KB BR33-2450- MB BR33-2450- PB BR33-2450- SB	BR33-2450- KC BR33-2450- MC BR33-2450- PC BR33-2450- SC	Consume	4/25/2010	4/25/2010	Y		
Clutch Pressure Plate Cover Assembly	1/7/2011	Revised clutch spring finger height	Address variability in prior level that could allow clutch stayout to occur at high engine rpm shifts and to increase clutch valley load.	BR33-7B546-BC	BR33-7B546-BD	Coordinated change	1/7/2011	1/7/2011	N		
Clutch/flywheel mounting bolt	10/19/2010	Revised fastener/thread locker	Address clutch fastener backout during operation.	N808969-S100	W715869-S349	N/A	N/A	10/19/2010	Y		
Fifth/Sixth gear synchro	09/07/2010	Changed surface finish specification for the synchronizer, added double shot blast.	Address customer comments of "notchiness" and grinding for 5th gear shifts.	BR33-7M000-BA BR33-7M000-CA	BR33-7M000-BB BR33-7M000-CB	Consume	Unknown	9/7/2010	Y		
Phosphate gear coating	07/25/2011	Added phosphate coating to gears for gear whine.	Reduce gear noise presence.	BR33-7144-AA BR33-7144-BA	BR33-7107-AB BR33-7144-BB	Rework	Unknown	6/1/2011	Y		
Transmission lubricant	07/25/2011	Lower viscosity lubricant to reduce cold shift efforts and cold clash.	Reduce overall shift efforts across all operating temperatures.	N/A	N/A	Consume	Unknown	6/1/2011	Y		

