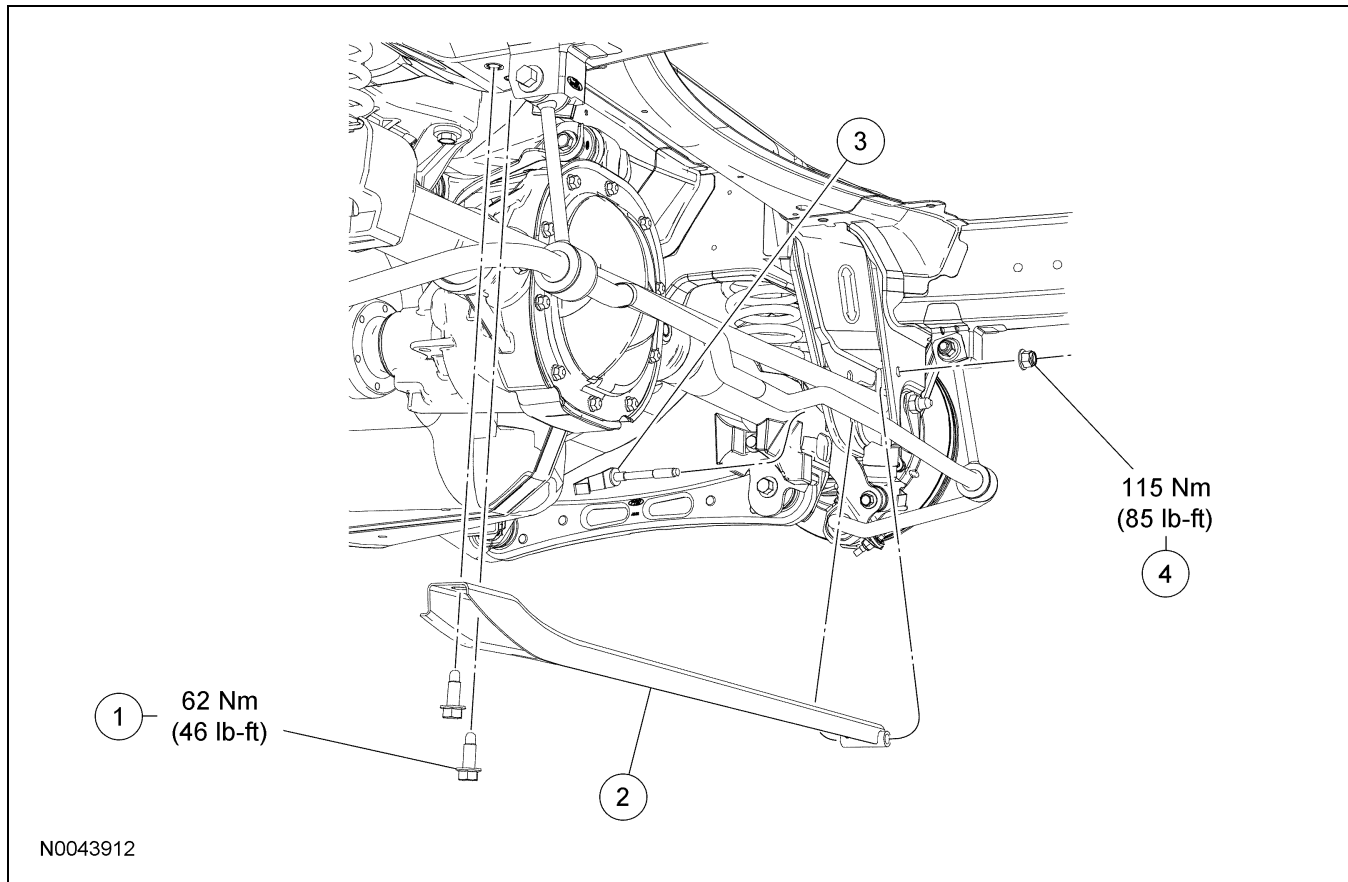
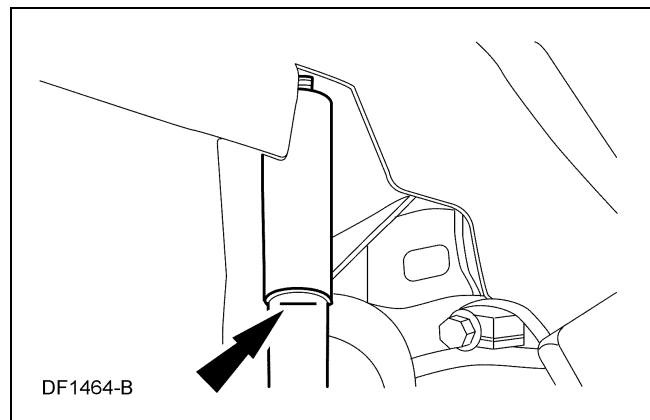


REMOVAL AND INSTALLATION

Lateral Stiffener Bar



Item	Part Number	Description
1	W711331	Lateral stiffener bar-to-body bolt (2 required)
2	3424	Lateral stiffener bar
3	W710693	Lateral stiffener bar flag bolt
4	W520214	Lateral stiffener bar nut



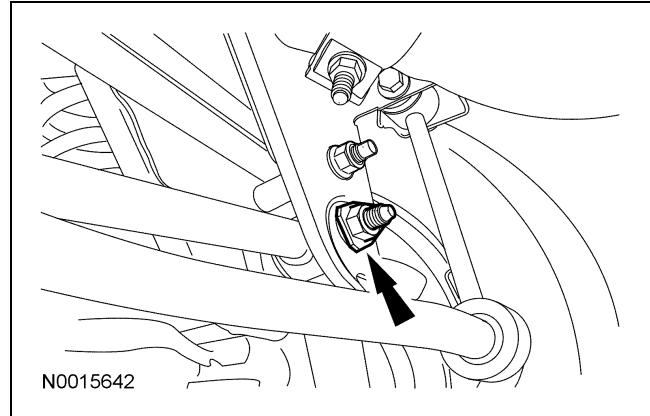
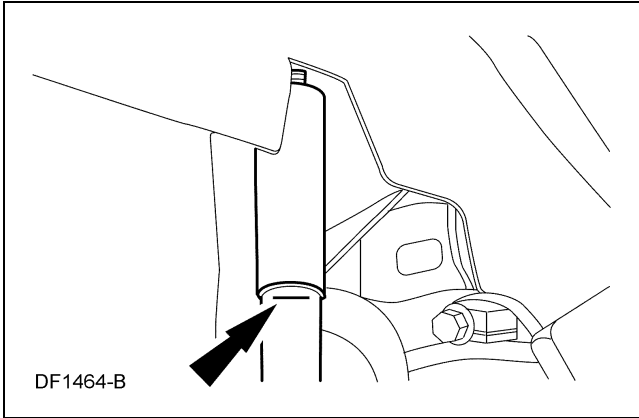
Removal and Installation


⚠ CAUTION: Suspension fasteners are critical parts because they affect performance of vital parts and systems and their failure can result in major service expense. A new part with the same part number must be installed if installation becomes necessary. Torque values must be used as specified during reassembly to make sure of correct retention of these parts.

1. Mark the rear shock absorber relative to the protective sleeve with the vehicle in a static, level ground position (curb height).
2. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.
3. **⚠ CAUTION:** Do not support the rear axle at the differential housing.
Using 2 suitable jack stands, support the rear axle.

REMOVAL AND INSTALLATION (Continued)

4. Raise the rear axle so the mark made on the rear shock absorber in Step 1 lines up with the protective sleeve.



5. Remove and discard the RH panard rod bolt, then remove and discard the lateral stiffener bar-to-body mount nut and flag bolt.
- To install:
 - Tighten the RH panard rod bolt to 175 Nm (129 lb-ft).
 - Tighten the lateral stiffener bar-to-body mount nut to 115 Nm (85 lb-ft).
6. Remove and discard the lateral stiffener bar-to-body bolts.
- To install, tighten to 62 Nm (46 lb-ft).
7. Remove the lateral stiffener bar.
8.  **CAUTION: Tighten the RH panard rod bolt while the suspension is at curb height.**
To install, reverse the removal procedure.