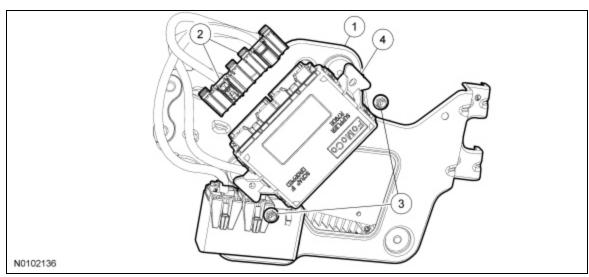
Body Control Module B (BCM-B)



Item	Part Number	Description		
1	14D644	Body Control Module B (BCM-B) bracket assembly		
2	_	BCM-B electrical connectors (part of 14A005)		
3	W707142	BCM-B nuts (2 required)		
4	18T805	BCM-B		

Removal

NOTE: Prior to the removal of the module, it is necessary to upload the module configuration information to a scan tool. This information must be downloaded into the new Body Control Module B (BCM-B) after installation. For additional information, refer to <u>Section 418-01</u>.

- 1. **NOTE:** If the <u>BCM-B</u> is being replaced, follow this step. If the <u>BCM-B</u> is not being replaced, go to Step 2.
 - Upload the module configuration information from the <u>BCM-B</u> into the scan tool. For additional information, refer to <u>Section 418-01</u>.
- 2. From the right side of the luggage compartment, remove the pushpin and position aside the RH luggage compartment trim cover.
- 3. Remove the 4 BCM-B bracket assembly nuts and position the assembly for access to the BCM-B.
- 4. Disconnect the 2 BCM-B electrical connectors.
- 5. Remove the 2 nuts and the BCM-B.

Installation

- 1. Position the <u>BCM-B</u> on the <u>BCM-B</u> bracket and install the 2 nuts.
- 2. Connect the 2 BCM-B electrical connectors.
- 3. Position the BCM-B bracket assembly in place and install the 4 nuts, tightening the rear nuts first.
- 4. Position the RH luggage compartment trim cover and install the pushpin.
- 5. **NOTE:** If the BCM-B is being replaced, follow this step. If the BCM-B is not being replaced, the procedure is complete.

Download the module configuration information from the scan tool into the <u>BCM-B</u>. For additional information, refer to <u>Section 418-01</u>.

test (must include an on-demand self-test) and then repeat the self-test to confirm all <u>BCM-B</u> DTG © Copyright 2024, Ford Motor Company.		