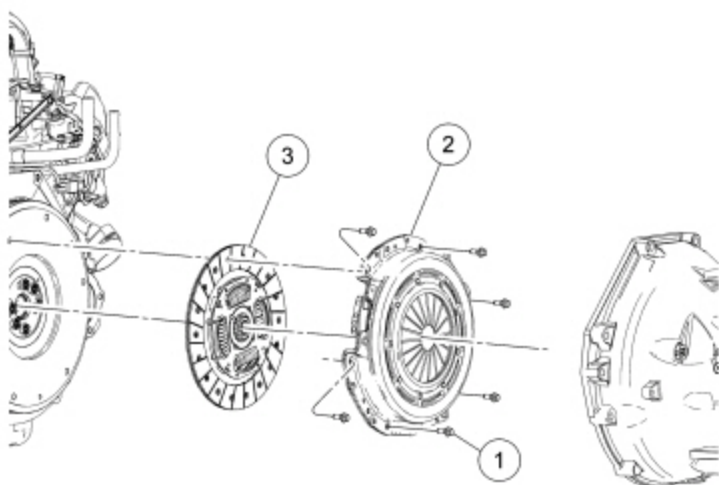


## Clutch Disc and Pressure Plate — 4.0L

### Clutch Disc and Pressure Plate



Item	Part Number	Description
1	W709479	Clutch pressure plate bolt (6 required)
2	7563	Clutch pressure plate
3	7550	Clutch disc

### Removal

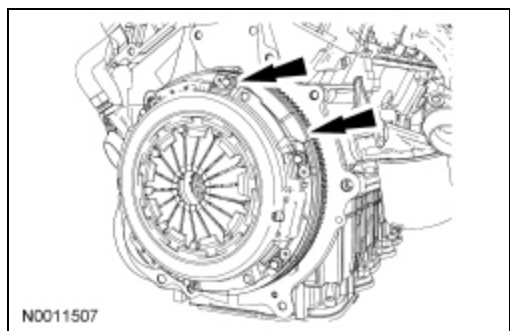
1. Remove the transmission. For additional information, refer to [Section 308-03A](#).

2. **NOTICE: Loosen the bolts evenly to prevent clutch pressure plate damage.**

**NOTE:** *If the parts are to be reused, index-mark the pressure plate to the flywheel.*

Remove the 6 pressure plate bolts, then remove the pressure plate and the clutch disc.

- Discard the pressure plate bolts.



### Installation

**NOTE:** *If installing the original pressure plate, align it using the index marks made during removal.*

**NOTE:** *Always install new pressure plate bolts.*

1. Inspect the flywheel. For additional information, refer to Flywheel Runout Check in [Section 308-00](#).

2. Using a suitable clutch aligner, position the clutch disc on the flywheel, then install the pressure plate and 6 new pressure plate bolts.

- Tighten the bolts in a star pattern.

- Tighten to 35 Nm (26 lb-ft).

3. **NOTE:** *Before securing the transmission to the engine, connect the clutch hydraulic tube to the slave cylinder.*

Install the transmission. For additional information, refer to [Section 308-03A](#).

4. Bleed the clutch hydraulic system. For additional information, refer to [Section 308-00](#).