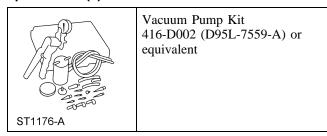
GENERAL PROCEDURES

Clutch System Bleeding

Special Tool(s)



Material

Item	Specification
Motorcraft High Performance DOT 3 Motor Vehicle Brake Fluid PM-1 (in Canada CPM-1)	ESA-M6C25-A

- Make sure all hydraulic lines are correctly seated. Make sure all bleed screws are tightened to specification.
 - Tighten to 8 Nm (71 lb-in).
- 2. Make sure the clutch pedal is in the most upward position.
- Check the fluid level of the brake/clutch reservoir. Fill the reservoir with the specified fluid to the MAX mark.

- 4. Using a suitable bleeder kit and a vacuum pump, install the rubber stopper in the reservoir opening. Make sure the rubber stopper has a tight fit.
 - Alternate method: use a 50-mm (1.96-in) rubber stopper with an 8-mm (0.31-in) pipe inserted through the rubber stopper.
- 5. Holding the rubber stopper in place, operate the vacuum pump to 15-20 inches of vacuum. Hold the vacuum for 1 minute, then quickly relieve the vacuum. Remove the special tools.
- Check the fluid level of the reservoir. Fill the reservoir with the specified fluid to the MAX mark. Install the reservoir cap.
- 7. Depress and release the clutch pedal 10 to 12 times or until clutch pedal effort is consistent and positive at top of clutch pedal travel.
- 8. Repeat Steps 4, 5 and 6 two additional times or until clutch pedal effort is consistent and positive at top of clutch pedal travel.
- 9. Install the reservoir cap.
- 10. Check the clutch pedal reserve. Test the clutch system for normal operation.