



Steering Wheel With Air Bag

SPECIAL SERVICE TOOL(S) REQUIRED


Description	Tool Number
Steering Wheel Puller	211-014 (T67L-3600-A)

Removal

1. Center front wheels to the straight-ahead position.
2.  **WARNING: TO AVOID ACCIDENTAL DEPLOYMENT AND POSSIBLE PERSONAL INJURY, THE BACKUP POWER SUPPLY MUST BE DEPLETED BEFORE REPAIRING OR REPLACING ANY AIR BAG SUPPLEMENTAL RESTRAINT SYSTEM (SRS) COMPONENTS. TO DEplete THE BACKUP POWER SUPPLY ENERGY, DISCONNECT THE BATTERY GROUND CABLE AND WAIT ONE MINUTE. BE SURE TO DISCONNECT AUXILIARY BATTERIES AND POWER SUPPLIES (IF EQUIPPED).**



 **CAUTION: Do not remove steering wheel (3600) and driver air bag module as an assembly unless the column is locked or the steering column shaft is secured to keep it from turning. This will avoid damage to the air bag sliding contact (14A664) assembly.**

Disconnect battery ground cable (14301) . Refer to [Section 14-01](#).

3. Remove two steering wheel spoke covers (3L518) from steering wheel back cover to access bolts.
4. Remove two bolts and lift driver air bag module off steering wheel .
5. Disconnect wire harness from driver air bag module and remove driver air bag module from steering wheel .
6. Disconnect horn and speed control wire harness (if so equipped) from steering wheel .
7. Remove and discard steering wheel retaining bolt.
8.  **CAUTION: Be sure air bag sliding contact wire harness does not get caught on steering wheel assembly when lifting steering wheel off steering column, or damage to air bag sliding contact will result.**

Remove steering wheel from shaft using Steering Wheel Puller 211-014 (T67L-3600-A). Route air bag sliding contact assembly wire harness through steering wheel as steering wheel is lifted off of the lower steering column shaft (3B676) .

Installation

1. Make sure front wheels are in the straight-ahead position.
2.  **CAUTION: Be sure air bag sliding contact wire is not pinched or air bag monitor will detect a fault.**
Route air bag sliding contact assembly wire harness through steering wheel opening at the three o'clock position and position steering wheel on lower steering column shaft . The steering wheel and steering shaft alignment marks should be aligned.
3. Install new steering wheel retaining bolt and tighten to 31-45 Nm (23-33 lb-ft).
4. Connect speed control wire harness to steering wheel and snap connector assembly into steering wheel clip (if so equipped).
5.  **CAUTION: Be sure wiring does not get trapped between steering wheel and air bag sliding contact assembly or air bag monitor will detect a fault.**

Connect air bag wire harness to driver air bag module and install driver air bag module to steering wheel . Tighten retaining bolts to 4-6 Nm (36-53 lb-in).

6. Connect positive battery cable and battery ground cable . Refer to [Section 14-01](#).

